

FIG. 1

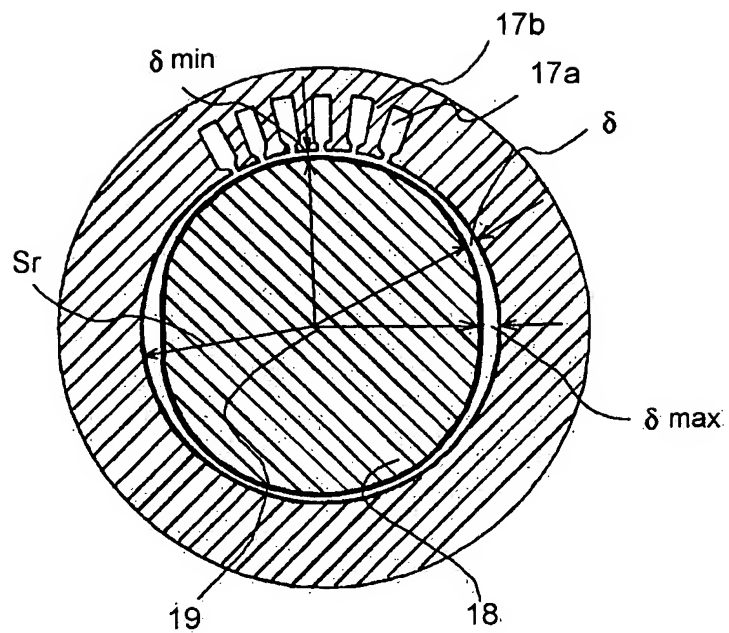
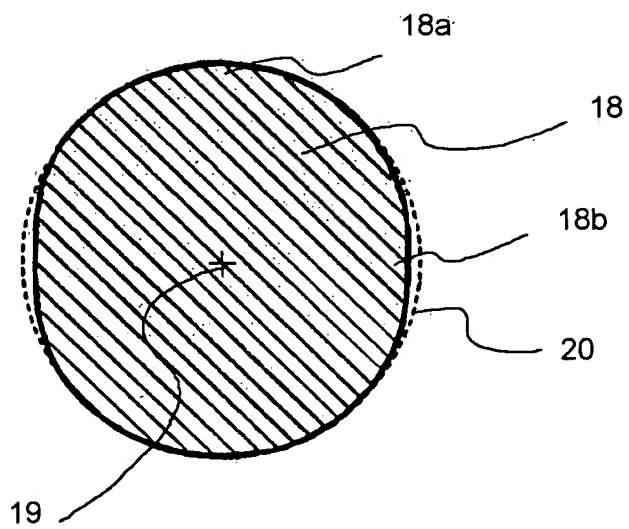


FIG. 2



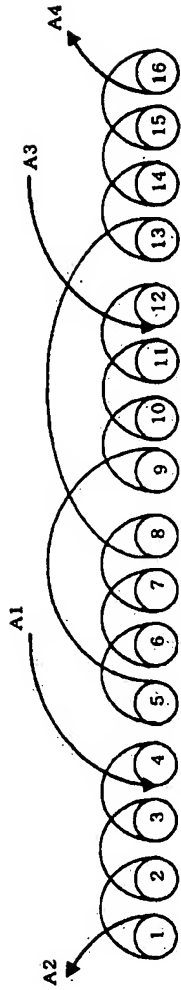


FIG. 3

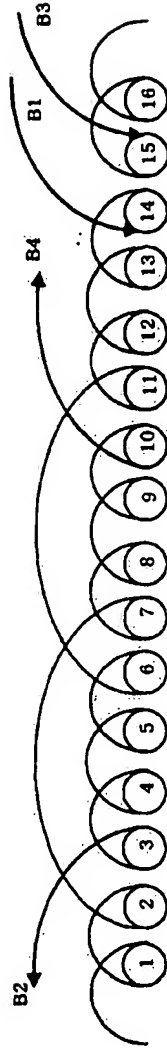


FIG. 4

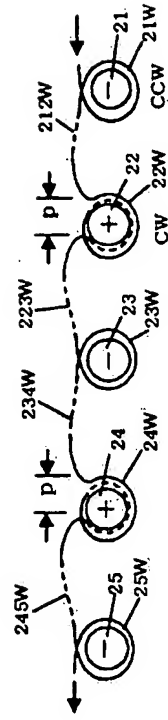


FIG. 5
(PRIOR ART)

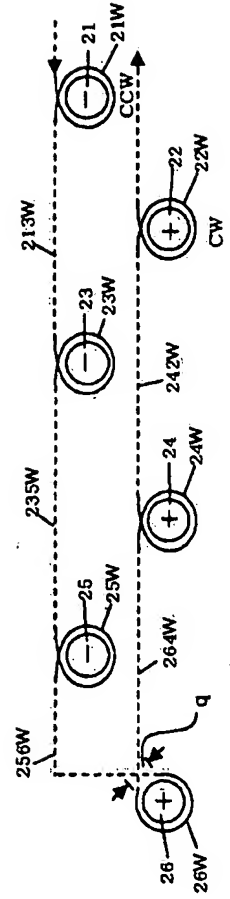


FIG. 6

FIG. 7

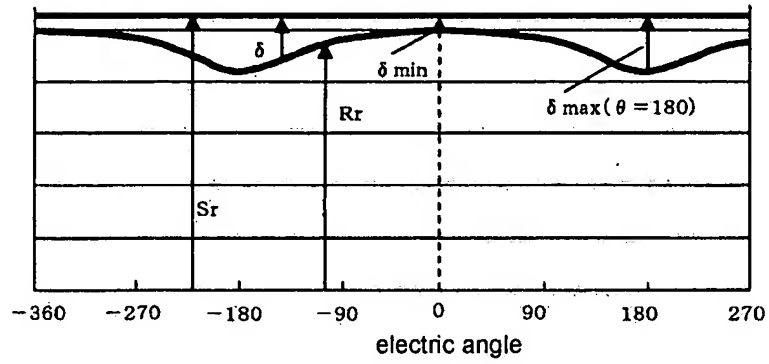


FIG. 8

COILING ORDER	POLE NO.	COILS	DIRECTION
1	1	29	CW
2	2	29	CW
3	3	29	CCW
4	4	29	CCW
5	5	29	CW
6	6	29	CW
7	7	29	CCW
8	8	29	CCW
9	9	29	CW
10	10	29	CW
11	11	29	CCW
12	12	29	CCW
13	13	29	CW
14	14	29	CW
15	15	29	CCW
16	16	29	CCW

FIG. 9

COILING ORDER	POLE NO.	COILS	DIRECTION
17	4	69	CCW
18	3	69	CCW
19	2	69	CCW
20	1	69	CCW
21	12	69	CCW
22	11	69	CCW
23	10	69	CCW
24	9	69	CCW
25	5	69	CW
26	6	69	CW
27	7	69	CW
28	8	69	CW
29	13	69	CW
30	14	69	CW
31	15	69	CW
32	16	69	CW

FIG. 10

COILING ORDER	POLE NO.	COILS	DIRECTION
33	14	69	CCW
34	13	69	CCW
35	12	69	CCW
36	11	69	CCW
37	6	69	CCW
38	5	69	CCW
39	4	69	CCW
40	3	69	CCW
41	15	69	CW
42	16	69	CW
43	1	69	CW
44	2	69	CW
45	7	69	CW
46	8	69	CW
47	9	69	CW
48	10	69	CW

FIG. 11

5/5

(PRIOR ART)

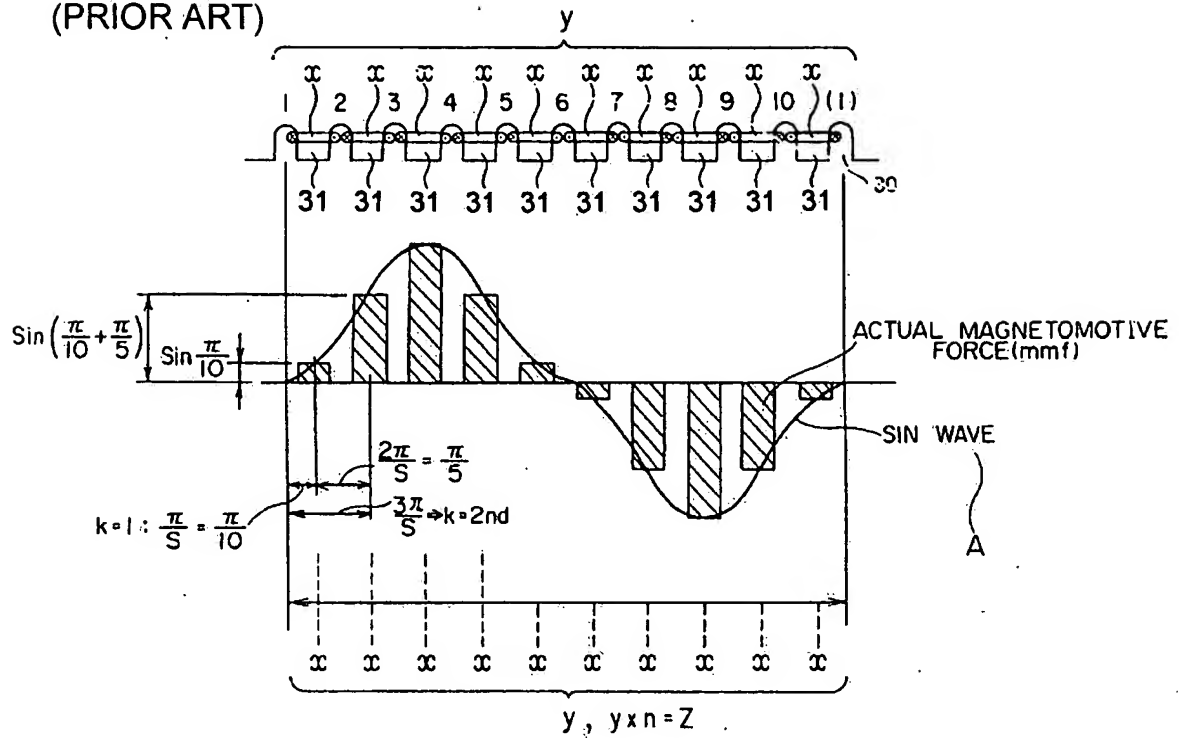


FIG. 12

(PRIOR ART)

